Production Process Layout DIGITAL **Suppliers of raw materials** Internal departments of Companies that work on Working FABLAB or components shoe factory behalf of third parties process Leathers Cutters Raw Materials reception **Tanneries** Warehouse Raw Materials Supplier Upper factories Studs, laces, Cutting of leathers, ribbons etc. linings, reinforcements Leather Cutting Accessories Department Uppers Dies cutted Diemakers Upper factories Warehouse of Raw Mat. Lasts and Semi-Fin Prod. Last factories Home workers Stitching of uppers Stitching Department Structures Preparation Uppers stitched Department Uppers and Subcontractors Raw Mat. and Semi-Fin Structures of Finished Insoles Prod. Warehouse Insole factory **Product** Preparation of structures Uppers and Structures Assembling and Heels Heel factory Assembling Conveyor Finishing - Upper application on the last Soles - Sole and heel application Sole factory - Finishing - Quality check - Packaging Welts Welt factory Final Product Warehouse